

**Typ 10 N  $\triangleq$  NK 10**

**Application**

The level switch 10 N is used as a safety device in thermotechnical as well as in process plants to prevent liquid levels from falling below the lowest permissible limit. As a limiter, the instrument meets the safety requirements of DIN 4754 for plants with organic liquids.

**Features**

- temperatures resistant up to 400 °C
- wetted parts of stainless steel
- double-walled stainless steel bellows
- heat-resistant varnish

**Operation**

The level switch is installed with the float system extending into the liquid-filled vessel. The float rod transfers the movement of the float, which is a result of the varying liquid level, directly to a micro switch.

The fixpoint of the float rod is located in the unpressurized part of the switch, which is sealed against the pressurized part by a stainless steel bellows.

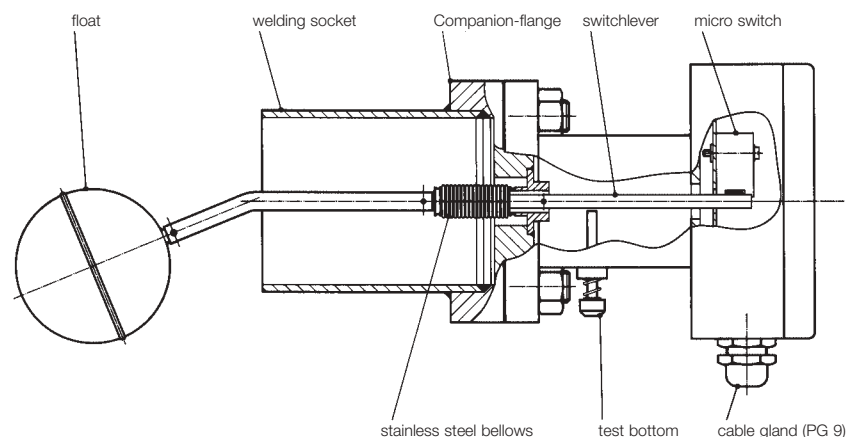
The switch is equipped with a test button, which allows a functional check of the signal circuit acc. to DIN 32 728, without draining the vessel.

In case of pressing this test button moves the float against the buoyancy force of the liquid and thus simulates a falling liquid level.

According to DIN 32 728, a locking and unlocking device, which meets the requirements of DIN 57 116 / VDE 0116, has to be incorporated in the subsequent electric circuit, if the instrument is to be used as a level limiter.



**Functional Diagram**



## Technical Data

### Type 10 N S 80, 10 N S 90, 10 N 61, 10 N 80

Maximum operating pressure \_\_\_\_\_ 16 bar  
 Maximum medium temperature \_\_\_\_\_ 400 °C  
 Maximum permissible ambient temperature \_\_\_\_\_ 70 °C

### Type 10 N 65/10

Maximum operating pressure \_\_\_\_\_ 10 bar  
 Maximum medium temperature \_\_\_\_\_ 350 °C  
 Maximum permissible ambient temperature \_\_\_\_\_ 70 °C

### All types

Contact rating \_\_\_\_\_ 250 V, 6 A, resistance load  
 Electrical connection \_\_\_\_\_ internal terminal board  
 Enclosure classification \_\_\_\_\_ IP 55 acc. to DIN 40 050  
 Minimum specific gravity \_\_\_\_\_  $\rho = 0.6 \text{ kg/dm}^3$   
 Switching hysteresis \_\_\_\_\_ approx. 6 mm  
 Installation \_\_\_\_\_ horizontally

### Material

Switching point difference \_\_\_\_\_ max. 30 mm

### Material

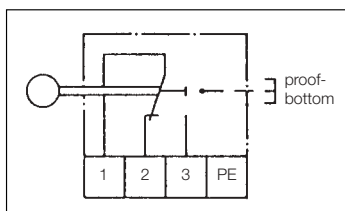
Float system \_\_\_\_\_ 1.4301  
 Stainless steel bellows \_\_\_\_\_ 1.4541  
 Welding Socket \_\_\_\_\_ St. 35.8  
 Flanges \_\_\_\_\_ 1.0425 (H II)  
 \_\_\_\_\_ bzw. 15 Mo 3

### Electrical Connection

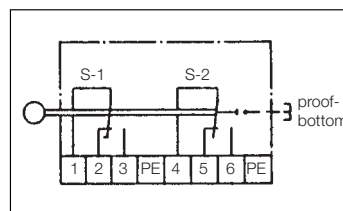
The electrical connection has to be carried out in accordance to the applicate codes and standards (VDE-regulations) and with the rules set by the power supply company.

## Electrical Connection

### 1 micro-switch



### 2 micro-switches



## Dimensioned Drawings

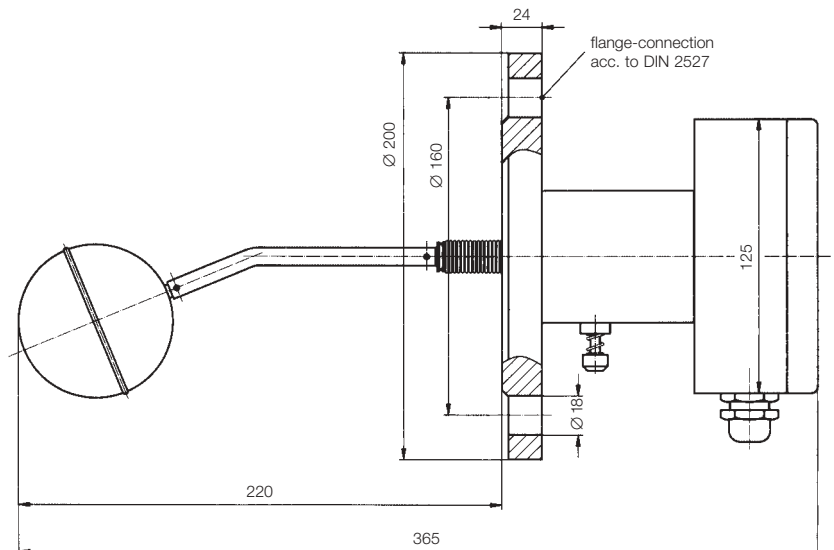
### Mounting Type ... 10 N 80

These switches are equipped with a mounting flange according to DIN 2501.

Mounting flange

Type Flange  
10 N 80 DN 80 PN 25

The switch must be positioned in such a way that the unobstructed movement of the float in the vertical direction is guaranteed.



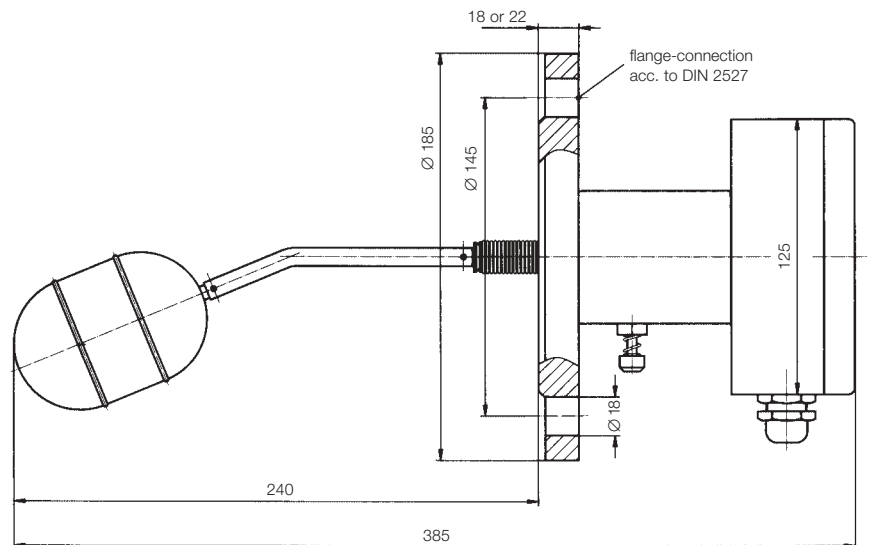
### Mounting Type ... 10 N 65 ... 10 N 65/10

These switches are equipped with a mounting flange according to DIN 2501.

Mounting flange

Type Flange  
10 N 65 DN 65 PN 25  
10 N 65/10 DN 65 PN 10

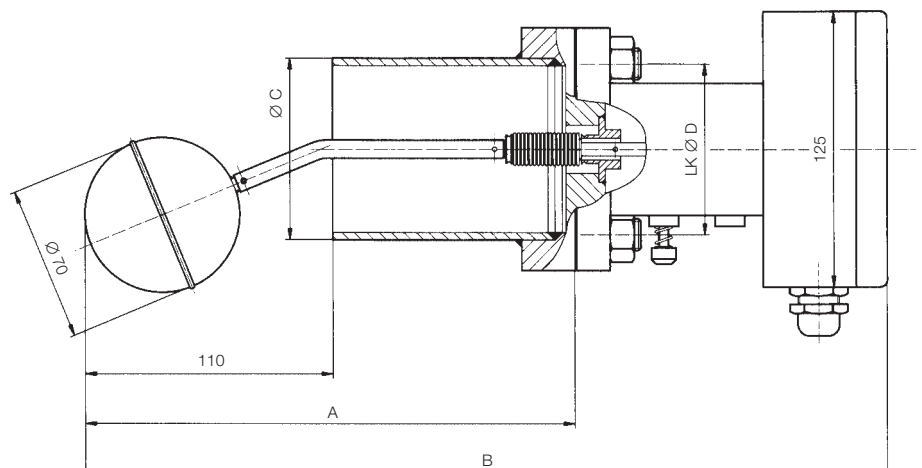
The switch must be positioned in such a way that the unobstructed movement of the float in the vertical direction is guaranteed.



### Mounting Typ ... 10 N S 80 ... 10 N S 90

The socket of the instrument is welded to the expansion vessel acc. to DIN 4754.

The switch must be positioned in such a way that an unobstructed movement of the float in the vertical direction is guaranteed.



### Mounting

Type	Size A	Size B	Size C	Size D
10 N S 80	220	365	82,9	ø 110
10 N S 90	250	395	88,9	90 x 90

**Certificate acc. to DIN 2527**

**DIN CERTCO**



Gesellschaft für  
Konformitätsbewertung mbH

**Genehmigung**

zum Führen des DIN-Prüf- und Überwachungszeichens

**License**

for bearing the DIN Testing and Inspection Mark

**Genehmigungsinhaber**  
Licensee: Klaus Fischer  
Meß- und Regeltechnik GmbH  
Bielefelder Str. 37 a  
32107 Bad Salzuffen

**Registernummer** ID01697

**Technische Daten**  
Technical Data  
Art des Meßgliededes: Schwimmer  
Meßgefäß:  
Art der Meßwertübertragung: mechanisch durch Schwimmerstange  
mit Balgabdichtung  
Zulässiger Betriebsüberdruck: 16 bar / 10 bar (10 N 65/10)  
Zulässige Betriebstemperatur: 400 °C / 350 °C (10 N 65/10)  
Nennspannung: 250 V bzw. 480 V

**Produktbezeichnung**  
Product designation: Füllstandbegrenzer

**Prüflaboratorium/  
Überwachungsstelle**  
Testing Laboratory/  
Inspection body: Technischer Überwachungs-Verein  
Hannover/Sachsen-Anhalt e. V.  
Am TÜV 1  
30519 Hannover

**Typ, Modell**  
Typ, Model: 10 N 65, 10 N 80, 10 N 65/10, 10 N S 80, 10 N S 90  
Bei 2 Mikroschaltern Zusatzkennzeichnung ..... K 2

**Prüfbericht**  
Test report: UW-Rod/Wal 45 473 7 vom 11.05.1988  
FBW 4409/92 vom 30.09.1992  
FBW 4509/92 vom 30.09.1992  
FBW 9108/97 vom 26.08.1997

**Prüfgrundlage**  
Basis Type testing: DIN 32728:1981-02;

**Termin für die nächste  
Fremdüberwachung**  
Date of ..: 1998-05-31

**Registernummer**  
Registration No.: ID01697

**Genehmigungsgrundlage**  
Basis of Examination: - Ihr Antrag von 1997-07-11  
- Aufgeführte Prüf- und Überwachungsunterlagen

**Gültig bis**  
Valid until: 2002-05-31

**Status**  
Status: 2. Verlängerung  
der Erstgenehmigung von 1987-05-21

Weitere Angaben siehe Seite 2  
For more information please refer to page 2



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DIN CERTCO Gesellschaft für  
Konformitätsbewertung mbH  
Burggrafenstraße 6, 10787 Berlin

1997-10-08  
Datum, 1. Gültigkeit des Produktbereiches

**Order Nos**

**Level Switch /  
Level limiter**

**Type 10N ≙ NK 10**

**Article-No.**

□ □ ≙ □ 0 0 0 0 0 0 □

- |   |       |      |   |
|---|-------|------|---|
| Flange connection acc. DIN 2527 form E DN65 PN25 .. ▷ | 65    | .. ▷ | 1 |
| Flange connection acc. DIN 2527 form E DN80 PN25 .. ▷ | 80    | .. ▷ | 2 |
| Flange connection acc. DIN 2527 form E DN65 PN16 .. ▷ | 65/10 | .. ▷ | 3 |
| Welding connection – 82.5 mm .....                    | S 80  | .. ▷ | 4 |
| Welding connection – 88.9 mm .....                    | S 90  | .. ▷ | 5 |

**Electrical connection**

- |   |   |          |   |   |
|---|---|----------|---|---|
| 1 micro switch .....                          | ▷ | K1 ..... | ▷ | 1 |
| 2 micro switches (switch S2 adjustable) ..... | ▷ | K2 ..... | ▷ | 2 |